



# Document details

< Back to results | 1 of 1

Export Download Print E-mail Save to PDF Add to List More... >

[Full Text](#) View at Publisher

Heliyon [Open Access](#)

Volume 6, Issue 9, September 2020, Article number e05009

## Techno-economic analysis of bio-briquette from cashew nut shell waste (Article) [\(Open Access\)](#)

Ifa, L.<sup>a</sup>, Yani, S.<sup>a</sup>, Nurjannah, N.<sup>a</sup>, Darnengsih, D.<sup>a</sup>, Rusnaenah, A.<sup>b</sup>, Mel, M.<sup>c</sup>, Mahfud, M.<sup>d</sup>, Kusuma, H.S.<sup>d</sup>

<sup>a</sup>Department of Chemical Engineering, Faculty of Industrial Technology, Universitas Muslim Indonesia, Jalan Urip Sumoharjo Km 05 Makassar, Makassar, South Sulawesi 90231, Indonesia

<sup>b</sup>Department of Chemical Engineering Polymers, Politeknik STMI Jakarta, Jakarta, 10510, Indonesia

<sup>c</sup>Department of Biotechnology Engineering, Faculty of Engineering, International Islamic University Malaysia, IIUM Gombak, Kuala Lumpur, 53100, Malaysia

[View additional affiliations](#) ↓

### Abstract

[View references \(47\)](#)

The implementation of this research consists of 2 (two) aspects: the making and testing of bio-briquettes called technological aspects and economic analysis called economic aspects. Bio-briquettes is made from cashew nutshell waste obtained from Southeast Sulawesi, Indonesia. It is followed by pyrolysis, which is carried out in a simple batch type reactor by heating using liquefied petroleum gas (LPG). The bio-briquettes product has a calorific value of 29.49 MJ/kg, moisture content of 5.3%, ash content of 4.96%, volatile substances content of 17.16%, and carbon content of 72.62%, which meets the universally accepted bio-briquettes standard (SNI 016235-2000), Japanese, English and ISO 17225. The bio-briquettes product is suitable as an energy source. The economic analysis of the cashew nutshell was analyzed to determine its economic feasibility. For the bio-briquettes production capacity in 2,000 tons/year, cashew nut shell-briquettes products can be sold at 1,052,878 USD/year. The total production cost is USD842,304/year. The net profit is of USD147,402/year. The cost of LPG for 2,000 tons/year production capacity is USD954,358/years. The replacement of LPG with cashew seed bio-briquettes tends to help the average household of Muna Regency community to reduce the annual cost by 37.00%. In conclusion, bio-briquettes production's economic feasibility as analyzed from the investment rate is 23.55%, payout time is 3.42 years, and break-even point is 50.09%. © 2020 The Author(s)

Chemical engineering; Energy; Energy economics; Bioenergy; Biomass; Cashew nut shells; Pyrolysis; Bio-briquettes; Economic analysis. © 2020 The Author(s)

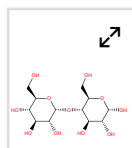
### SciVal Topic Prominence ⓘ

Topic: Briquettes | Sawdust | Calorific Value

Prominence percentile: 82.370 ⓘ

### Chemistry database information ⓘ

#### Substances



#### Author keywords

Metrics ⓘ [View all metrics](#) >



PlumX Metrics

Usage, Captures, Mentions, Social Media and Citations beyond Scopus.

Cited by 0 documents

Inform me when this document is cited in Scopus:

[Set citation alert](#) >

### Related documents

Production of bio-briquette from biochar derived from pyrolysis of cashew nut waste

Ifa, L. , Yani, S. , Nurjannah, N. (2019) *Ecology, Environment and Conservation*

Preparation and characterization of fuel briquettes made from dual agricultural waste: Cashew nut shells and areca nuts

Chungcharoen, T. , Srisang, N. (2020) *Journal of Cleaner Production*

Manihot glaziovii-Bonded and Bioethanol-Infused Charcoal Dust Briquettes: A New Route of Addressing Sustainability, Ignition, and Food Security Issues in Briquette Production

Gesase, L.E. , King'ondeu, C.K. , Jande, Y.A.C. (2020) *Bioenergy Research*

[View all related documents based on references](#)

[Find more related documents in Scopus based on:](#)

[Authors](#) > [Keywords](#) >

## Funding details

Funding sponsor	Funding number	Acronym
	5077/H.25/UMI/VIII/2016	

## Funding text

This work was supported by the Ministry of Research, Technology and Higher Education of Indonesia through the PUPT research scheme (Project No. 5077/H.25/UMI/VIII/2016).

ISSN: 24058440

Source Type: Journal

Original language: English

DOI: 10.1016/j.heliyon.2020.e05009

Document Type: Article

Publisher: Elsevier Ltd

## References (47)

[View in search results format >](#)

All [Export](#) [Print](#) [E-mail](#) [Save to PDF](#) [Create bibliography](#)

- 1 Abdullahi, N., Sulaiman, F., Safana, A.A.  
Bio-oil and biochar derived from the pyrolysis of palm kernel shell for briquette (2017) *Sains Malays.*, 46 (12), pp. 2441-2445. Cited 5 times.
- 2 Ku Ahmad, K., Sazali, K., Kamarolzaman, A.A.  
Characterization of fuel briquettes from banana tree waste  
(2018) *Materials Today: Proceedings*, Part 2 5 (10), pp. 21744-21752. Cited 6 times.  
<http://www.journals.elsevier.com/materials-today-proceedings/>  
doi: 10.1016/j.matpr.2018.07.027  
[View at Publisher](#)
- 3 Aina, O., Adetogun, A., Iyiola, K.  
Heat energy from value-added sawdust briquettes of albizia *Zygia* (2009) *Ethiopian J. Environ. Stud. Manag.*, 2 (1), pp. 42-49. Cited 23 times.
- 4 Akowuah, J.O., Kemausuor, F., Mitchual, S.J.  
Physico-chemical characteristics and market potential of sawdust charcoal briquette ([Open Access](#))  
(2012) *International Journal of Energy and Environmental Engineering*, 3 (1), art. no. 20, pp. 1-6. Cited 52 times.  
<http://www.journal-ijeee.com/>  
doi: 10.1186/2251-6832-3-20  
[View at Publisher](#)
- 5 Aries, R.S., Newton, R.D.  
Chemical Engineering Cost Estimation (1955). Cited 28 times.  
McGraw-Hill Book Co New York. Toronto. London

- 6 Avelar, N.V., Rezende, A.A.P., Carneiro, A.D.C.O., Silva, C.M.  
Evaluation of briquettes made from textile industry solid waste  
(2016) *Renewable Energy*, 91, pp. 417-424. Cited 33 times.  
<http://www.journals.elsevier.com/renewable-and-sustainable-energy-reviews/>  
doi: 10.1016/j.renene.2016.01.075  
View at Publisher
- 
- 7 Bhujel, K.B.  
Market situation of bio-briquette in Kathmandu, Nepal  
(2014) *Initiation*, 5, pp. 55-62.
- 
- 8 Borowski, G., Stępniewski, W., Wójcik-Oliveira, K.  
Effect of starch binder on charcoal briquette properties (Open Access)  
(2017) *International Agrophysics*, 31 (4), pp. 571-574. Cited 10 times.  
<http://www.degruyter.com/view/j/intag.2013.27.issue-1/issue-files/intag.2013.27.issue-1.xml>  
doi: 10.1515/intag-2016-0077  
View at Publisher
- 
- 9 Dhaundiyal, A., Tewari, P.C.  
Comparative analysis of pine needles and coal for electricity generation using carbon taxation and emission reductions (Open Access)  
(2015) *Acta Technologica Agriculturae*, 18 (2), pp. 29-35. Cited 11 times.  
[www.degruyter.com/view/j/ata](http://www.degruyter.com/view/j/ata)  
doi: 10.1515/ata-2015-0007  
View at Publisher
- 
- 10 Faizal, M.  
Utilization biomass and coal mixture to produce alternative solid fuel for reducing emission of green house gas (Open Access)  
(2017) *International Journal on Advanced Science, Engineering and Information Technology*, 7 (3), pp. 950-956. Cited 7 times.  
<http://www.insightsociety.org/ojaseit/index.php/ijaseit/article/download/2474/1098>  
doi: 10.18517/ijaseit.7.3.2474  
View at Publisher
- 
- 11 Industrial Charcoal Making, FAO Forestry Paper No. 63. Mechanical Wood Products Branch (1985)  
Forest Industries Division. FAO Forestry Department
- 
- 12 García, R., Pizarro, C., Lavín, A.G., Bueno, J.L.  
Characterization of Spanish biomass wastes for energy use  
(2012) *Bioresource Technology*, 103 (1), pp. 249-258. Cited 233 times.  
doi: 10.1016/j.biortech.2011.10.004  
View at Publisher
- 
- 13 Hakizimana, J.D.K., Kim, H.-T.  
Peat briquette as an alternative to cooking fuel: A techno-economic viability assessment in Rwanda  
(2016) *Energy*, 102, pp. 453-464. Cited 10 times.  
[www.elsevier.com/inca/publications/store/4/8/3/](http://www.elsevier.com/inca/publications/store/4/8/3/)  
doi: 10.1016/j.energy.2016.02.073  
View at Publisher

□ 14 Haykiri-Acma, H., Yaman, S.  
Production of smokeless bio-briquettes from hazelnut shell  
(2010) *Proceedings of the World Congress on Engineering and Computer Science*, 2, pp. 1-3. Cited 6 times.  
WCECS San Francisco, USA

---

□ 15 Ifa, L., Yani, S., Nurjannah, N., Sabara, Z., Yuliana, Y., Kusuma, H.S., Mahfud, M.  
Production of bio-briquette from biochar derived from pyrolysis of cashew nut waste  
(2019) *Ecology, Environment and Conservation*, 25 (September Suppl. Issue), pp. S125-S131. Cited 2 times.  
[http://envirobiotechjournals.com/journal\\_details.php?jid=3](http://envirobiotechjournals.com/journal_details.php?jid=3)

---

□ 16 Kers, J., Kulu, P., Aruniit, A., Laurmaa, V., Križan, P., Šooš, L., Kask, U.  
Determination of physical, mechanical and burning characteristics of polymeric waste material briquettes ([Open Access](#))  
(2010) *Estonian Journal of Engineering*, 16 (4), pp. 307-316. Cited 45 times.  
[http://www.kirj.ee/public/Engineering/2010/issue\\_4/eng-2010-4-307-316.pdf](http://www.kirj.ee/public/Engineering/2010/issue_4/eng-2010-4-307-316.pdf)  
doi: 10.3176/eng.2010.4.06  
  
View at Publisher

---

□ 17 Lubwama, M., Yiga, V.A.  
Development of groundnut shells and bagasse briquettes as sustainable fuel sources for domestic cooking applications in Uganda  
(2017) *Renewable Energy*, 111, pp. 532-542. Cited 28 times.  
<http://www.journals.elsevier.com/renewable-and-sustainable-energy-reviews/>  
doi: 10.1016/j.renene.2017.04.041  
  
View at Publisher

---

□ 18 Machová, V., Vrbka, J.  
Value generators for businesses in agriculture  
(2018) *The 12th International Days of Statistics and Economics*, pp. 1123-1132. Cited 10 times.  
Prague

---

□ 19 De Oliveira Maia, B.G., Souza, O., Marangoni, C., Hotza, D., De Oliveira, A.P.N., Sellin, N.  
Production and characterization of fuel briquettes from banana leaves waste  
(2014) *Chemical Engineering Transactions*, 37, pp. 439-444. Cited 17 times.  
<http://www.aidic.it/cet/14/37/074.pdf>  
doi: 10.3303/CET1437074  
  
View at Publisher

---

□ 20 Mardoyan, A., Braun, P.  
Analysis of czech subsidies for solid biofuels  
(2015) *International Journal of Green Energy*, 12 (4), pp. 405-408. Cited 165 times.  
<http://www.tandf.co.uk/journals/titles/15435075.asp>  
doi: 10.1080/15435075.2013.841163  
  
View at Publisher

---

□ 21 Maroušek, J., Hašková, S., Zeman, R., Váchal, J., Vaníčková, R.  
Processing of residues from biogas plants for energy purposes  
(2015) *Clean Technologies and Environmental Policy*, 17 (3), art. no. 866, pp. 797-801. Cited 41 times.  
<https://link.springer.com/journal/10098>  
doi: 10.1007/s10098-014-0866-9  
  
View at Publisher

---

22 Maroušek, J., Kolář, L., Vochozka, M., Stehel, V., Maroušková, A.  
Biochar reduces nitrate level in red beet  
(2018) *Environmental Science and Pollution Research*, 25 (18), pp. 18200-18203. Cited 44 times.  
<http://www.springerlink.com/content/0944-1344>  
doi: 10.1007/s11356-018-2329-z  
View at Publisher

---

23 Maroušek, J., Strunecký, O., Stehel, V.  
Biochar farming: defining economically perspective applications  
(2019) *Clean Technologies and Environmental Policy*, 21 (7), pp. 1389-1395. Cited 102 times.  
<http://springerlink.metapress.com/app/home/journal.asp?wasp=46wa6aej7g0jwmac279x&referrer=parent&backto=browsepublicationsresults,91,542;>  
doi: 10.1007/s10098-019-01728-7  
View at Publisher

---

24 Biomass Strategy Workshop of 30th April 2008  
(2008) *Biomass Strategy Workshop of 30th April 2008*, 2.  
Kigali

---

25 Montiano, M.G., Díaz-Faes, E., Barriocanal, C.  
Effect of briquette composition and size on the quality of the resulting coke  
(2016) *Fuel Processing Technology*, 148, pp. 155-162. Cited 21 times.  
doi: 10.1016/j.fuproc.2016.02.039  
View at Publisher

---

26 Moreira, R., Orsini, R., dos, R., Vaz, J.M., Penteadó, J.C., Spinacé, E.V.  
Production of biochar, bio-oil and synthesis gas from cashew nut shell by production of biochar, bio-oil and synthesis gas from cashew nut shell by slow pyrolysis  
(2016) *Waste Biomass Valorization*, 8 (October 2017), pp. 217-224.

---

27 Mousa, E., Kazemi, M., Larsson, M., Karlsson, G., Persson, E.  
Potential for developing biocarbon briquettes for foundry industry (Open Access)  
(2019) *Applied Sciences (Switzerland)*, 9 (24), art. no. 5288. Cited 2 times.  
[https://res.mdpi.com/d\\_attachment/applsci/applsci-09-05288/article\\_deploy/applsci-09-05288-v2.pdf](https://res.mdpi.com/d_attachment/applsci/applsci-09-05288/article_deploy/applsci-09-05288-v2.pdf)  
doi: 10.3390/app9245288  
View at Publisher

---

28 Ndindeng, S.A., Mbassi, J.E.G., Mbacham, W.F., Manful, J., Graham-Acquaah, S., Moreira, J., Dossou, J., (...), Futakuchi, K.  
Quality optimization in briquettes made from rice milling by-products  
(2015) *Energy for Sustainable Development*, 29, pp. 24-31. Cited 39 times.  
<http://www.elsevier.com>  
doi: 10.1016/j.esd.2015.09.003  
View at Publisher

---

29 Olorunnisola, A.O.  
Production of fuel briquettes from waste paper and coconut husk admixtures  
(2007) *Agric. Eng. Int. CIGR J.*, 9 (6), pp. 1-11. Cited 42 times.

---

- 30 Onchieku, J.M., Chikamai, B.N., Rao, M.S.  
Optimum parameters for the formulation of charcoal briquettes using bagasse and clay as binder  
(2012) *Eur. J. Sustain. Dev.*, 1 (3), pp. 477-492. Cited 22 times.
- 
- 31 Pallavi, H.V., Srikantaswamy, S., Kiran, B.M., Vyshnavi, D.R., Ashwin, C.A.  
Briquetting agricultural waste as an energy source  
(2013) *J. Environ. Sci. Comput. Sci. Eng. Technol.*, 2 (1), pp. 160-172. Cited 14 times.
- 
- 32 Peters, M.S., Timmerhaus, K.D.  
Plant Design and Economics for Chemical Engineers  
(2003) . Cited 2867 times.  
fourth ed. McGraw-Hill Book Co Singapore
- 
- 33 Satyasai, K.J.S.  
Application of modified internal rate of return method for watershed evaluation  
(2009) *Agric. Econ. Res. Rev.*, 22, pp. 401-406. Cited 10 times.
- 
- 34 Sawadogo, M., Tchini Tanoh, S., Sidibé, S., Kpai, N., Tankoano, I.  
Cleaner production in Burkina Faso: Case study of fuel briquettes made from cashew industry waste  
  
(2018) *Journal of Cleaner Production*, 195, pp. 1047-1056. Cited 20 times.  
<https://www.journals.elsevier.com/journal-of-cleaner-production>  
doi: 10.1016/j.jclepro.2018.05.261  
  
View at Publisher
- 
- 35 Sen, R., Wiwatpanyaporn, S., Annachhatre, A.P.  
Influence of binders on Physical properties of fuel briquettes produced from cassava rhizome waste  
  
(2016) *International Journal of Environment and Waste Management*, 17 (2), pp. 158-175. Cited 9 times.  
<http://www.inderscience.com/ijewm>  
doi: 10.1504/IJEW.2016.076750  
  
View at Publisher
- 
- 36 Sharma, M.K., Priyank, G., Nikita, S.  
Biomass briquette Production : a propagation of non-convention technology and future of pollution free thermal energy sources  
(2015) *Am. J. Eng. Res.*, 4 (2), pp. 44-50. Cited 6 times.
- 
- 37 Short, W., Packey, D.J., Holt, T.  
A Manual for the Economic Evaluation of Energy Efficiency and Renewable Energy Technologies  
(1995) . Cited 477 times.  
National Renewable Energy Laboratory Colorado
- 
- 38 Sirajudin, N., Jusoff, K., Yani, S., Ifa, L., Roesyadi, A.  
Biofuel production from catalytic cracking of palm oil  
  
(2013) *World Applied Sciences Journal*, 26 (26), pp. 67-71. Cited 14 times.  
[http://idosi.org/wasj/wasj26\(nrrdsi\)13/12.pdf](http://idosi.org/wasj/wasj26(nrrdsi)13/12.pdf)  
doi: 10.5829/idosi.wasj.2013.26.nrrdsi.26012  
  
View at Publisher
-

- 39 Smith, R.  
Chemical Process Design and Integration  
(2005) . Cited 1410 times.  
John Wiley & Sons, Ltd England
- 
- 40 Stolarski, M.J., Szczukowski, S., Tworkowski, J., Krzyzaniak, M., Gulczyński, P., Mleczek, M.  
Comparison of quality and production cost of briquettes made from agricultural and forest origin biomass  
  
(2013) *Renewable Energy*, 57, pp. 20-26. Cited 93 times.  
doi: 10.1016/j.renene.2013.01.005  
  
View at Publisher
- 
- 41 Surange, J.R., Patil, N.K., Rajput, A.V.  
Performance analysis of burners used in LPG cooking stove-A review  
(2014) *Int. J. Innovative Res. Sci., Eng. Technol.*, 3 (4), pp. 87-97. Cited 10 times.
- 
- 42 Suvunnapob, S., Ayudhya, B.I., Kusuktham, B.  
A study of cotton dust mixed with wood dust for bio-briquette fuel (Open Access)  
  
(2015) *Engineering Journal*, 19 (4), pp. 57-70. Cited 6 times.  
<http://engj.org/index.php/ej/article/download/737/413>  
doi: 10.4186/ej.2015.19.4.57  
  
View at Publisher
- 
- 43 Tamilvanan, A.  
Preparation of biomass briquettes using various agro- residues and waste papers  
(2013) *J. Biofuel*, 4 (2), pp. 47-55. Cited 6 times.
- 
- 44 Ujjinappa, S., Sreepathi, L.K.  
Evaluation of physico-mechanical-combustion characteristics of fuel briquettes made from blends of areca nut husk, simarouba seed shell and black liquor (Open Access)  
  
(2018) *International Journal of Renewable Energy Development*, 7 (2), pp. 131-137. Cited 4 times.  
[ejournal.undip.ac.id/index.php/ijred/index](http://ejournal.undip.ac.id/index.php/ijred/index)  
doi: 10.14710/ijred.7.2.131-137  
  
View at Publisher
- 
- 45 Vochozka, M., Rowland, Z., Suler, P.  
The specifics of valuating a business with a limited lifespan  
(2019) *AD ALTA: J. Interdisciplinary Res.*, 9 (2), pp. 339-345. Cited 16 times.
- 
- 46 Wu, S., Zhang, S., Wang, C., Mu, C., Huang, X.  
High-strength charcoal briquette preparation from hydrothermal pretreated biomass wastes  
  
(2018) *Fuel Processing Technology*, 171, pp. 293-300. Cited 35 times.  
doi: 10.1016/j.fuproc.2017.11.025  
  
View at Publisher
-

□ 47 Zanella, K., Gonçalves, J.L., Taranto, O.P.

## Charcoal briquette production using orange bagasse and corn starch

(2016) *Chemical Engineering Transactions*, 49, pp. 313-318. Cited 9 times.

<http://www.aidic.it/cet/16/49/053.pdf>

ISBN: 978-889560840-2

doi: 10.3303/CET1649053

[View at Publisher](#)

🔍 Kusuma, H.S.; Department of Chemical Engineering, Faculty of Industrial Technology, Institut Teknologi Sepuluh Nopember, Surabaya, Indonesia; email:heriseptyakusuma@gmail.com

🔍 Ifa, L.; Department of Chemical Engineering, Faculty of Industrial Technology, Universitas Muslim Indonesia, Jalan Urip Sumoharjo Km 05 Makassar, Makassar, South Sulawesi, Indonesia; email:la.ifa@umi.ac.id

🔍 Mahfud, M.; Department of Chemical Engineering, Faculty of Industrial Technology, Institut Teknologi Sepuluh Nopember, Surabaya, Indonesia; email:mahfud@chem-eng.its.ac.id

© Copyright 2020 Elsevier B.V., All rights reserved.

[< Back to results](#) | 1 of 1

[^ Top of page](#)

### About Scopus

[What is Scopus](#)

[Content coverage](#)

[Scopus blog](#)

[Scopus API](#)

[Privacy matters](#)

### Language

[日本語に切り替える](#)

[切换到简体中文](#)

[切换到繁體中文](#)

[Русский язык](#)

### Customer Service

[Help](#)

[Contact us](#)

**ELSEVIER**

[Terms and conditions ↗](#) [Privacy policy ↗](#)

Copyright © Elsevier B.V. All rights reserved. Scopus® is a registered trademark of Elsevier B.V.

We use cookies to help provide and enhance our service and tailor content. By continuing, you agree to the use of cookies.

 RELX