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## Removal of fluoride using quaternized palm kernel shell as adsorbents: Equilibrium isotherms and kinetics studies (Article)

Bakar, A.H.B.A.<sup>af</sup>, Koay, Y.S.<sup>e</sup>, Ching, Y.C.<sup>g</sup>, Abdullah, L.C.<sup>ab</sup>, Choong, T.S.Y.<sup>ab</sup>, Alkhatib, M.<sup>c</sup>, Mobarekeh, M.N.<sup>d</sup>, Zahri, N.A.M.<sup>a</sup><sup>a</sup> Department of Chemical and Environmental Engineering, Faculty of Engineering, Universiti Putra Malaysia, UPM Serdang, Selangor, D.E, Malaysia<sup>b</sup> Institute of Tropical Forestry and Forest Products (INTROP), Universiti Putra Malaysia, UPM Serdang, Selangor, D.E, Malaysia<sup>c</sup> Biotechnology Engineering Department, Kulliyah of Engineering, International Islamic University Malaysia (IIUM), Jalan Gombak, Malaysia[View additional affiliations](#)[View references \(73\)](#)

## Abstract

**Palm kernel shell** (PKS) core fibers, an agricultural waste, were chemically modified using N-(3-chloro-2-hydroxypropyl) trimethylammonium chloride (CHMAC) as a quaternizing agent. The potential of **quaternized palm kernel shell** (QPKS) as an adsorbent for **fluoride** in an aqueous solution was then studied. The **quaternized palm kernel shell** (QPKS) core fibers were characterized using Fourier transform infrared spectroscopy (FTIR) and a scanning electron microscope (SEM). The effect of various factors on the **fluoride** sequestration was also investigated. The results showed that with an increase in the adsorbent amount and contact time, the efficiency of **fluoride removal** was improved. The maximum **fluoride** uptake was obtained at pH 3 and a contact time of 4 h. The adsorption behavior was further investigated using **equilibrium isotherms** and **kinetics studies**. The results from these **studies** fit well into Freundlich, Redlich-Peterson, and Sips isotherm's with a coefficient of determination (R<sup>2</sup>) of 0.9716. The maximum **fluoride removal** was 63%. For **kinetics studies**, the pseudo-second order was the best fit for **fluoride**, with an R<sup>2</sup> of 0.999. These results suggest that QPKS has the potential to serve as a low-cost adsorbent for **fluoride removal** from aqueous solutions.

## Author keywords

Adsorption; **Fluoride removal**; **Isotherms**; **Kinetics**; Quaternized **palm kernel shells**

## Indexed keywords

**Engineering controlled terms:** **Adsorbents**; Adsorption **isotherms**; Agricultural wastes; Enzyme **kinetics**; Fluorine compounds; Fourier transform infrared spectroscopy; **Isotherms**; **Kinetics**; Scanning electron microscopy; Shells (structures); Solutions

Adsorption behavior; Chemically modified; **Equilibrium isotherms**; **Fluoride removal**; **Kinetics studies**; Low-cost **adsorbents**; **Palm kernel shells**; Pseudo second order

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