# Engine and Auxiliary Systems

Edited by Prof. Dr. A.K.M. Mohiuddin





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# Table of Contents

Preface	iv
Table of Contents	v
Chapter 1	
Experimental analysis and comparison of performance characteristics of catalytic converters A.K.M. Mohiuddin	1
Chapter 2	
Experimental analysis and simulation of catalytic converters  A.K.M. Mohiuddin	. 8
Chapter 3	
Thermal design of mechanical devices using expert system  A.K.M. Mohiuddin	14
Chapter 4	
Exhaust system optimization using GT-Power A.K.M. Mohiuddin	21
Chapter 5	
Experimental analysis to determine the relationship between noise and back pressure for muffler design – Muffler design requirements A.K.M. Mohiuddin	Part I: 29
Chapter 6	
Experimental analysis to determine the relationship between noise and back pressure for muffler design— II: Experimental results A.K.M. Mohiuddin	Part 36
Chapter 7	
2 <sup>nd</sup> Generation IIUM Buggy Car – Part I: Design A.K.M. Mohiuddin	42
Chapter 8	
2 <sup>nd</sup> Generation IIUM Buggy Car – Part II: Fabrication A.K.M. Mohiuddin	48
Chapter 9	
Robust design optimization of valve timing using multi-objective genetic algorithm (MOGA)  A.K.M. Mohiuddin and Yap Haw Shin	53
Chapter 10	
A study of an aftermarket voltage stabilizer for its performance and emission on passengers vehicle A.K.M. Mohiuddin, Sany Izan Ihsan and Noor Azammi Abd Murat	60

Chapter 11	
Investigation of engine performance using designed swirl adapter  A.K.M. Mohiuddin  67	7
Chapter 12	
Comparison of various types of powertrain used in automotive vehicles in terms of performance and emission 74 A.K.M. Mohiuddin and Ali Faiz	ţ
Chapter 13	
Automotive catalytic converters: Current status and some future perspectives  A.K.M. Mohiuddin and Jalal Mohammed Zayan	)
Chapter 14	
3-Cylinder gasoline direct injection as opposed to 4-cylinder multi-port fuel injection for lower fuel consumption and NO <sub>X</sub> emission  A.K.M. Mohiuddin and Anwar bin Mohd Sood	
Chapter 15	
Investigation of Spark Ignition Multipoint Engine Using Water Addition - Part I: Simulation  A.K.M. Mohiuddin and Mohammad Edilan Bin Mustaffa  92	?
Chapter 16	
Investigation of Spark Ignition Multipoint Engine Using Water Addition - Part II: Performance and Emission 101 A.K.M. Mohiuddin and Mohammad Edilan Bin Mustaffa	l
Chapter 17	
Thermodynamic Analysis of Combustion of CAMPRO CFE Engine - Part I: Simulation  A.K.M. Mohiuddin, Izzarief Bin Zahari and Abdullah Aiman	9
Chapter 18	
Thermodynamic Analysis of Combustion of CAMPRO CFE Engine - Part II: Combustion Analysis  A.K.M. Mohiuddin, Izzarief Bin Zahari and Abdullah Aiman	6
Chapter 19	
Development of Low Cost Catalytic Converter from Non-Precious Metals A.K.M. Mohiuddin	3
Chapter 20	
Performance Investigation of Energy Efficient Hybrid Engine towards Green Technology Ataur Rahman 131	1
Chapter 21	
Production of Aluminum-Silicon Carbide Composites Using Powder Metallurgy at Sintering Temperatures above the Aluminum Melting Point Part II Yasin Nimir	_
Chapter 22	
Comparison between composites reinforced with natural and synthetic fibers: Part I Yasin Nimir	3

Chapter 23	
Comparison between composites reinforced with natural fibres and synthetic fibres Part II Yasin Nimir	151
Chapter 24	
Production of Aluminium reinforced with SiC particulates using powder metallurgy Yassin Nimir	156
Chapter 25	
Development of automatic magnetic particle system for automotive parts inspection Meftah Hrairi, Mohd Shah Bin Rizal, Salah Echrif	160
Chapter 26	
Performance of an Automatic Magnetic Particle Inspection of Automotive Parts Meftah Hrairi, Mohd Shah Bin Rizal, Salah Echrif	166
Chapter 27	
Numerical simulation of complex turbulent flows Asif Hoda	172
Chapter 28	
Direct numerical simulation (DNS) and large eddy simulation (LES) Asif Hoda	177
Chapter 29	
Reynolds averaged navier stokes (RANS) Simulation Asif Hoda	182
Chapter 30	
Film Cooling of Turbine Blades Asif Hoda	192

#### Chapter 4

### Exhaust system optimization using GT-Power

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#### **Abstract**

The exhaust system consists of the exhaust manifold, the header, the catalytic converter, the muffler, and the tailpipe. Certain flow characteristics must be met for the optimal performance of the exhaust system. The main objective of this chapter is to design exhaust system (particularly the exhaust manifold) using GT-Power software and to optimize its performance.

Keywords: exhaust system, optimization, GT-Power, exhaust manifold, catalytic converter.

#### Introduction

A well designed exhaust system is one of the cheapest ways of increasing engine efficiency, and therefore increasing engine power. In a four stroke cycle engine, only one stroke out of the four does useful work which is the power stroke. The other three strokes which are intake, compression and exhaust will absorb some of the power that was produced during the power stroke. If the amount of power that is lost by these idle strokes can be minimized, more power will be available to drive the wheels, which is what the engine is supposed to be doing (Ganesan, 2004).

It is clear that there are real gains if the exhaust gasses are effectively removed from the combustion chamber. The pipe configurations and/or size will cause back pressure in many applications. Moreover, smoothly bent pipes, relatively free flowing mufflers, headers, and a balance pipe will result in a more efficient exhaust system and thus ensure greater performance. A well designed exhaust system can even 'draw' the gasses out of the chamber, using the momentum of the gas travelling down the pipe to suck the residual gasses out of the combustion chamber. The gas travelling down the pipe creates an area of low pressure behind it. This not only purges the combustion chamber, but also draws more mixture into the chamber during the valve overlap period. So, instead of having high pressure exhaust gas popping into the inlet tracts, a partial vacuum inside the combustion chamber is available which pulls the fresh charge into the chamber when the intake valve opens.