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Optimizing Sn Doping in Zn₄Sb₃ Thin Films: Insights into Processing and Electrical Performance

By Chen, CL (Chen, Cheng-Lung) ; Tang, BC (Tang, Bo-Chen) ; Chen, SC (Chen, Sheng-Chi) ; Wen, CK (Wen, Chao-Kuang) ; Chen, YH (Chen, Yin-Hung) ; Hairin, ALN (Hairin, Assayidatul Laila Nor)

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Abstract beta-Zn₄Sb₃ is a promising thermoelectric material due to its environmental friendliness and suitability for mid-temperature applications which aligns with the development of renewable energy. However, maintaining its pure beta-phase during fabrication remains a significant challenge, as phase instabilities often degrade its thermoelectric performance. Here, we



demonstrate the successful optimization of beta-Zn₄Sb₃ thin films through controlled Sn doping using ion beam-assisted deposition. By precisely regulating the Sn concentration at 0.97 %, the beta-Zn₄Sb₃ phase is preserved, resulting in a maximum power factor of 1.4 mW m⁽⁻¹⁾ K⁻² at 573 K-a 60 % improvement over undoped films. Comprehensive analyses reveal that dilute Sn doping enhances carrier mobility and structural stability while avoiding detrimental phase transitions to ZnSb. These findings highlight the importance of precise doping and processing control in stabilizing the beta-phase structure. This work provides a new pathway for fabricating high-quality thermoelectric thin films, offering valuable insights into the development of scalable, efficient energy harvesting technologies.

Keywords

Author Keywords: Thermoelectric; Zn₄Sb₃; Ion beam-assisted deposition; Doping; Energy efficiency; Renewable energy

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Addresses

- 1 Natl Chung Hsing Univ, Dept Phys, Taichung, Taiwan
 - 2 Ming Chi Univ Technol, Dept Mat Engn, New Taipei City 243, Taiwan
 - 3 Ming Chi Univ Technol, Ctr Plasma & Thin Film Technol, New Taipei City 243, Taiwan
 - 4 Chang Gung Univ, Coll Engn, Taoyuan, Taiwan
 - 5 Chang Gung Univ, Ctr Green Technol, Taoyuan, Taiwan
- [...more addresses](#)

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