

Documents

Fahizal, A.S., Ismail, I.I., Razak, N.A., Azami, M.H.

Investigation of Beeswax Regression Rate Doped with Metallic Additives Concentration
(2024) *Journal of Aeronautics, Astronautics and Aviation*, 56, pp. 1061-1067.

DOI: 10.6125/JoAAA.202412_56(6S).04

Department of Mechanical & Aerospace Engineering, International Islamic University Malaysia, Kuala Lumpur, Malaysia

Abstract

This study investigates the viability of beeswax as sustainable solid propellant for hybrid rocket motors due to the increasing concerns about the pollution together with the sustainability of the fuel used in the rocket industry. Hybrid rocket motors are gaining attention due to its design simplicity and reliability, but it has a major drawback which is the low regression rate of the fuel. In order to increase the regression rate of beeswax as solid propellant, metallic additives are added as it contains high energy density. Static firing is done to investigate the regression rate of beeswax doped with different metallic additives such as Aluminum and Ferum. The concentrations of the metallic additives added are varied by 1% and 5% to investigate its effect on the regression rate. The investigation finds that beeswax doped with Aluminum gives a higher regression rate increment compared to Ferum. The highest increment goes up to 81.43% when beeswax is doped with 5% of Aluminum compared to pure beeswax. This paper also provides other mitigations that can be done to increase the regression rate of solid propellant further. © 2024 The Aeronautical and Astronautical Society of the Republic of China. All rights reserved.

Author Keywords

Aluminum; Beeswax; Biomass Fuel; Hybrid Rocket Motor; Iron; Metallic Additives; Regression Rate

Index Keywords

Fuel additives, Solid propellants; Additive concentrations, Beeswax, Biomass fuels, Higher energy density, Hybrid rocket motors, Metallic additives, Regression rate, Rocket industry, Static firing; Rocket engines

References

- Sutton, GP, Biblarz, O
(2001) *Rocket propulsion elements*,
John Wiley and Sons, 7th edition, New Jersey
- Zolla, PM, Migliorino, MT, Bianchi, D, Nasuti, F, Pellgrini, R. C, Cavallini, E
A Computational Tool for the Design of Hybrid Rockets
(2021) *Aerotecnica Missili Spazio*, 100 (3), pp. 253-262.
- Mahottamananda, SN, Pal, Y, Dinesh, M, Ingenito, A
Beeswax–EVA/Activated-Charcoal-Based Fuels for Hybrid Rockets: Thermal and Ballistic Evaluation
(2022) *Energies*, 15 (20).
- Ahmad, MT, Jagannathan, A, Abidin, R, Zhahir, A, Saniman, MNF
Static Hot-Fire Testing of a Green Hybrid Rocket Engine
(2024) *Journal of Aeronautics, Astronautics and Aviation*, 56 (1S), pp. 405-417.
- Chang, M-F, Hsing, Y-C
The Performance of Hybrid Rocket with Various Oxidizers
(2008) *Journal of Aeronautics, Astronautics and Aviation*, 40 (1), pp. 35-40.
- Razak, NA, Azami, MH
Investigation on Regression Rate Behavior of Polylactic Acid Manufactured by Fused Deposition Modelling for Hybrid Rocket Motor
(2024) *Journal of Aeronautics, Astronautics and Aviation*, 56 (1S), pp. 157-165.
- Zilliac, G, Karabeyoglu, MA
Hybrid rocket fuel regression rate data and modeling

(2006) *Collect. Tech. Pap. - AIAA/ASME/SAE/ASEE 42nd Joint Propulsion Conference*, 3, pp. 1945-1965.

July

- Glaser, C, Hijlkema, J, Anthoine, J
Evaluation of Regression Rate Enhancing Concepts and Techniques for Hybrid Rocket Engines
(2022) *Aerotecnica Missili Spazio*, 101 (3), pp. 267-292.
- Ismail, II, Nordin, NH, Azami, MH, Abdullah, NA
Metals and Alloys Additives as Enhancer for Rocket Propulsion: A Review
(2022) *Journal of Advance Research in Fluid Mechanics Thermal Sciences*, 90 (1), pp. 1-9.
- Gotzig, U
Challenges and economic benefits of green propellants for satellite propulsion
(2017) *7th European Conference Aeronautics and Space Sciences*, pp. 1-9.
- Artemio, CP, Maginot, NH, Serafín, CU, Rahim, FP, Guadalupe, RQJ, Fermín, CM
Physical, mechanical and energy characterization of wood pellets obtained from three common tropical species
(2018) *PeerJ*, 2018 (9), pp. 1-16.
- Jayapal, SNM
Mechanical Characteristics of Ethylene Vinyl Acetate Mixed Beeswax Fuel for Hybrid Rockets
(2021) *Lecture Notes Mechanical Engineering*, pp. 389-400.
- Saravanan, G, Shah, A, Saha, S
Experimental studies on combustion performance of beeswax-paraffin blended solid fuels in a hybrid rocket
(2023) *Indian Journal of Chemical Technology*, 30, pp. 35-45.
January
- Jayapal, SNM, Dubey, VK, Dinesh, S, Wahab, A, Abdul Khaleel, A, Kadiresh, PN
Thermal stability and kinetic study of blended Beeswax-ethylene vinyl acetate based hybrid rocket fuels
(2021) *Thermochimica Acta*, 702, p. 178989.
June
- Ahmad, MT, Jagannathan, A, Abidin, R, Nordin, MNH, Wan Ya'acob, WMH, Zhahir, A, Azami, MH
Ballistic test investigation of hybrid rocket motor utilizing stearic acid biofuel with energetic additives for regression rate enhancement
(2021) *AIP Conference Proceedings*, 2339.
- Chiaverini, MJ, Serin, N, Johnson, DK, Lu, YC, Kuo, KK, Risha, GA
Regression rate behavior of hybrid rocket solid fuels
(2000) *Journal of Propulsion and Power*, 16 (1), pp. 125-132.
- Carmicino, C, Sorge, AR
Experimental investigation into the effect of solid-fuel additives on hybrid rocket performance
(2015) *Journal of Propulsion and Power*, 31 (2), pp. 699-713.
- Nadhrah, MY, Siti Rahmah, MN, Mohd Azman, H, Syahida, S
Pcm-based for heat storage in solar-thermal converter
(2020) *Solid State Phenomena*, 307, pp. 297-303.
SSP, July

Correspondence Address

Azami M.H.; Department of Mechanical & Aerospace Engineering, Malaysia; email: hanafiazami@iiu.edu.my

Publisher: The Aeronautical and Astronautical Society of the Republic of China

ISSN: 19907710

Language of Original Document: English

Abbreviated Source Title: J. Aero. Astron. Aviat.

2-s2.0-85216224166

Document Type: Article

Publication Stage: Final

Source: Scopus

ELSEVIER

Copyright © 2025 Elsevier B.V. All rights reserved. Scopus® is a registered trademark of Elsevier B.V.

 **RELX Group™**