

## Documents

Kadir, N.A.A.<sup>a</sup>, Zaki, H.H.M.<sup>b</sup>, Zulfakar, A.S.<sup>a</sup>, Razali, M.F.<sup>b</sup>, Abdullah, J.<sup>b</sup>, Sarifuddin, N.<sup>a</sup>, Daud, F.D.M.<sup>a</sup>

**Investigation of annealing treatment on surface of porous NiTi alloy**

(2024) *AIP Conference Proceedings*, 2925 (1), art. no. 020009, .

DOI: 10.1063/5.0183229

<sup>a</sup> Department of Manufacturing and Materials Engineering, Kulliyah of Engineering, International Islamic University Malaysia, Jalan Gombak, Selangor53100, Malaysia

<sup>b</sup> School of Mechanical Engineering, Engineering Campus, Universiti Sains Malaysia, Nibong Tebal, Pulau Pinang, 14300, Malaysia

**Abstract**

Porous Nickel-Titanium (NiTi) alloy has been developed especially in the biomedical sector due to its shape memory ability and its mechanical properties which is comparable to human bones. However, NiTi alloy carries the risk of Nickel (Ni) ions leaching when implanted in the human body making it less favourable for biomedical use for long term. Therefore, the goal of this research is to passivate the porous NiTi by oxidizing the surface via annealing treatment. Initially, the porous NiTi alloy was fabricated via powder metallurgy technique with addition of Calcium Hydride (CaH<sub>2</sub>) as a pore forming agent. Here, the degree of porosity was measured and the pore morphology, phase identification and transformation behavior were characterized by Scanning Electron Microscope (SEM), X-Ray Diffractometer (XRD), and Differential Scanning Calorimeter (DSC), respectively. Then, the surface treatment was performed by varying annealing temperatures where the oxide layer formation was characterized by using SEM and Energy Dispersive Spectrometer (EDS). The result shows that the sample's porosity increased by up to 42% from its theoretical density, demonstrating that the weight percentage of the pore-forming agent has a significant effect on the porosity of the NiTi alloy. For surface treatment, at higher annealing temperature i.e. 500°C, it produced a thicker oxide layer of TiO<sub>2</sub> as compared to samples annealed at 300°C and 400°C. This indicates that the annealing temperature highly affects the formation of oxide layers on the surface. This oxide layer adheres well to the NiTi alloy surface and is expected to prevent the Ni ion from releasing, thus making this porous NiTi biocompatible metal. © 2024 Author(s).

**Funding details**

Ministry of Higher Education, Malaysia MOHE

The authors would like to acknowledge the Fundamental Research Grant Scheme for Research Acculturation of Early Career Researchers (FRGS-RACER, Project ID: RACER/1/2019/TK05/UIAM//1) received from the Ministry of Higher Education (MoHE) of Malaysia.

**References**

- Aroussi, D., Aour, B., Bouaziz, A.S.  
**A comparative study of 316L stainless steel and a titanium alloy in an aggressive biological medium**  
(2019) *Engineering, Technology & Applied Science Research*, 9 (6), pp. 5093-5098.
- Prasad, K., Bazaka, O., Chua, M., Rochford, M., Fedrick, L., Spoor, J., Symes, R., Bazaka, K.  
**Metallic biomaterials: Current challenges and opportunities**  
(2017) *Materials*, 10 (8), p. 884.
- Agarwal, K.M., Singhal, A., Kapoor, A., Bhatia, D.  
**Simulated analysis of Ti-6Al-4V processed through equal channel angular pressing for biomedical applications**  
(2021) *Materials Science for Energy Technologies*, 4, pp. 290-295.
- Davis, R., Singh, A., Jackson, M.J., Coelho, R.T., Prakash, D., Charalambous, C.P., Ahmed, W., Lawrence, A.A.A.  
**A comprehensive review on metallic implant biomaterials and their subtractive manufacturing**  
(2022) *The International Journal of Advanced Manufacturing Technology*, 120 (3-4), pp. 1473-1530.

- Choroszyński, M., Choroszyński, M.R., Skrzypek, S.J.  
**Biomaterials for hip implants - Important considerations relating to the choice of materials**  
(2017) *Bio-Algorithms and Med-Systems*, 13 (3).
- Bansiddhi, A., Sargeant, T.D., Stupp, S.I., Dunand, D.C.  
**Porous niti for bone implants: A Review**  
(2008) *Acta Biomaterialia*, 4 (4), pp. 773-782.
- Gong, J.Y., Daly, S.H.  
**Microscale repeatability of the shape-memory effect in fine niti wires**  
(2016) *Shape Memory and Superelasticity*, 2 (4), pp. 298-309.
- Zhang, Y.P., Yuan, B., Zeng, M.Q., Chung, C.Y., Zhang, X.P.  
**High porosity and large pore size shape memory alloys fabricated by using pore-forming agent (NH<sub>4</sub>HCO<sub>3</sub>) and capsule-free hot isostatic pressing**  
(2007) *Journal of Materials Processing Technology*, 192-193, pp. 439-442.
- Li, H., Yuan, B., Gao, Y., Chung, C.Y., Zhu, M.  
**High-porosity niti superelastic alloys fabricated by low-pressure sintering using titanium hydride as pore-forming agent**  
(2009) *Journal of Materials Science*, 44 (3), pp. 875-881.
- Hansen, A.W., Beltrami, L.V., Antonini, L.M., Villarinho, D.J., Neves, J.C., Marino, C.E., De Malfatti, C.  
**Oxide formation on NITI surface: Influence of the heat treatment time to achieve the shape memory**  
(2015) *Materials Research*, 18 (5), pp. 1053-1061.

**Correspondence Address**

Kadir N.A.A.; Department of Manufacturing and Materials Engineering, Jalan Gombak, Selangor, Malaysia; email: amaninakadir547@gmail.com

**Editors:** Muhammad W.N.A.B.W., Selimin M.A.B., Abdullah H.Z.B., Ibrahim S.A.B., Kamdi Z.B., Badarulzaman N.A.B., Hussin R.B.

**Publisher:** American Institute of Physics Inc.

**Conference name:** Advanced Materials Characterization Techniques 2022, AMCT 2022

**Conference date:** 23 August 2022 through 24 August 2022

**Conference code:** 196610

**ISSN:** 0094243X

**ISBN:** 9780735448049

**Language of Original Document:** English

**Abbreviated Source Title:** AIP Conf. Proc.

2-s2.0-85184569387

**Document Type:** Conference Paper

**Publication Stage:** Final

**Source:** Scopus

---

**ELSEVIER**

Copyright © 2025 Elsevier B.V. All rights reserved. Scopus® is a registered trademark of Elsevier B.V.

 RELX Group™