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Tomadi, S.H.^a, Halim, N.F.H.A.^a, Mas Ayu, H.^b, Daud, R.^c, Zakaria, M.A.^a

Analysis and Optimum Machining Parameters on Surface Roughness and Material Removal Rate for Titanium Alloy in Milling Machining with MQL

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^a Department of Manufacturing and Materials Engineering, International Islamic University Malaysia, Kuala Lumpur, Malaysia

^b Faculty of Manufacturing and Mechatronic Engineering Technology, Universiti Malaysia Pahang, Pekan, Pahang, 26600, Malaysia

^c Faculty of Mechanical and Automotive Engineering Technology, Universiti Malaysia Pahang, Pekan, Pahang, 26600, Malaysia

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Correspondence Address

Tomadi S.H.; Department of Manufacturing and Materials Engineering, Malaysia; email: sharyani@iiium.edu.my

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