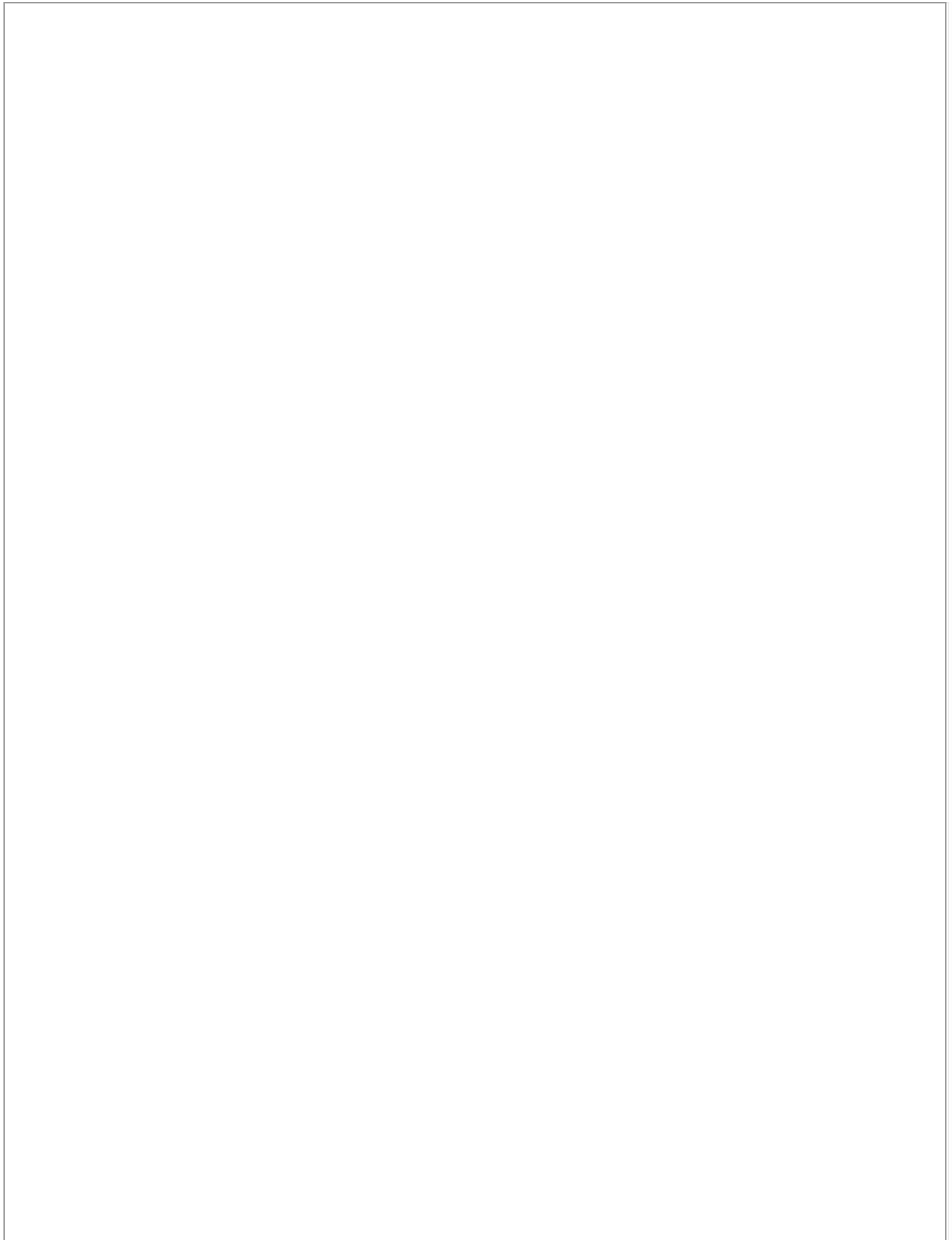


Documents



Hasni, M.H.^a, Sulaiman, S.^a, Jimat, D.N.^a, Amid, A.^b

Kinetics of microwave-assisted extraction of virgin coconut oil from solid coconut waste
(2022) *Chemical Engineering Communications*, .

DOI: 10.1080/00986445.2022.2047662

^a Department of Biotechnology Engineering, Faculty of Engineering, International Islamic University Malaysia, Selangor, Gombak, Malaysia

^b International Institute for Halal Research and Training, International Islamic University Malaysia, Selangor, Gombak, Malaysia

Abstract

Solid coconut waste (SCW) is a by-product of coconut milk production which still contains virgin coconut oil (VCO). This waste usually is thrown away or left in fields. This study aims to optimize the effects of Microwave power (80–400 W), irradiation time (1–4 minutes), and solvent to feed ratio (SF) (10–30 ml/g) on the extraction of VCO from SCW using microwave-assisted extraction. The optimized conditions were microwave power: 160 W, Irradiation time: 2.5 minutes, and SF: 30 ml/g (15.93% yield). After the extraction, the characteristics of the oil such as matters volatile at 105 °C (0.193%), Free Fatty Acid (FFA) (1.38%), peroxide value (undetectable), insoluble impurities (0.0015%), saponification value (258 mg/g), iodine value (7.60), specific gravity at 30 °C (0.918), and total plate count (0 CFU/ml) were determined. The second-order kinetic model described the extraction the best ($R^2_{adj} = 0.9994$). This method proves to be more efficient than the conventional virgin coconut oil extraction method. © 2022 Taylor & Francis Group, LLC.

Author Keywords

Coconut; coconut waste; microwave-assisted extraction; optimization; second-order kinetic; virgin coconut oil

References

- Alara, O.R., Abdurahman, N.H.
Kinetics studies on effects of extraction techniques on bioactive compounds from Vernonia cinerea leaf
(2019) *J Food Sci Technol*, 56 (2), pp. 580-588.
- Bergman, T.L., Incropera, F.P., DeWitt, D.P., Lavine, A.S.
(2011) *Fundamentals of heat and mass transfer*, John Wiley & Sons, USA
- Bezerra, M.A., Santelli, R.E., Oliveira, E.P., Villar, L.S., Escaleira, L.A.
Response surface methodology (RSM) as a tool for optimization in analytical chemistry
(2008) *Talanta*, 76 (5), pp. 965-977.
- Bousbia, N., Abert Vian, M., Ferhat, M.A., Petitcolas, E., Meklati, B.Y., Chemat, F.
Comparison of two isolation methods for essential oil from rosemary leaves: hydrodistillation and microwave hydrodiffusion and gravity
(2009) *Food Chem*, 114 (1), pp. 355-362.
- Bustamante, J., van Stempvoort, S., García-Gallarreta, M., Houghton, J.A., Briers, H.K., Budarin, V.L., Matharu, A.S., Clark, J.H.
Microwave assisted hydro-distillation of essential oils from wet citrus peel waste
(2016) *J Cleaner Prod*, 137, pp. 598-605.
- Cardoso-Ugarte, G.A., Juárez-Becerra, G.P., Sosa-Morales, M.E., López-Malo, A.
Microwave-assisted extraction of essential oils from herbs
(2013) *J Microw Power Electromagn Energy*, 47 (1), pp. 63-72.
- Casazza, A.A., Pettinato, M., Perego, P.
Polyphenols from apple skins: A study on microwave-assisted extraction optimization and exhausted solid 156 characterization
(2020) *Separ Purif Technol*, 240, p. 116640.
- Chan, S., Liu, S., Tanujaya, S., Tan, S.
(2016) *Coconut handbook*, Tetra Pak South East Asia Pte Ltd, Coconut Knowledge Centre
- Chen, F., Guo, Y., Kang, J., Yang, X., Zhao, Z., Liu, S., Ma, Y., Luo, D.
Insight into the essential oil isolation from Foeniculum vulgare Mill. fruits using

- double-condensed microwave-assisted hydrodistillation and evaluation of its antioxidant, antifungal and cytotoxic activity**
(2020) *Ind Crops Prod*, 144, p. 112052.
- Chew, Y.-L.
The beneficial properties of virgin coconut oil in management of atopic dermatitis
(2019) *Phcog Rev*, 13 (25), p. 24.
 - Chuyen, H., Nguyen, M.H., Roach, P.D., Golding, J.B., Parks, S.E.
Microwave-assisted extraction and ultrasound-assisted extraction for recovering carotenoids from Gac peel and their effects on antioxidant capacity of the extracts
(2018) *Food Sci Nutr*, 6 (1), pp. 189-196.
 - Cook, R.D.
Detection of influential observation in linear regression
(1977) *Technometrics*, 19 (1), pp. 15-18.
 - Covelo, E.F., Andrade, M.L., Vega, F.A.
Heavy metal adsorption by humic umbrisols: selectivity sequences and competitive sorption kinetics
(2004) *J Colloid Interface Sci*, 280 (1), pp. 1-8.
 - Creencia, E.C., Nillama, J.A.P., Librando, I.L.
Microwave-assisted extraction and physicochemical evaluation of oil from Hevea brasiliensis seeds
(2018) *Resources*, 7 (2), p. 28.
 - Cui, Q., Peng, X., Yao, X.-H., Wei, Z.-F., Luo, M., Wang, W., Zhao, C.-J., Zu, Y.-G.
Deep eutectic solvent-based microwaveassisted extraction of genistin, genistein and apigenin from pigeon pea roots
(2015) *Separ Purif Technol*, 150, pp. 63-72.
 - Dayrit, F.M., Erin Buenafe, O.M., Chainani, E.T., Michelle de Vera, I.S., Ken Dimzon, I.D., Gonzales, E.G., Elizabeth Santos, J.R.
Standards for essential composition and quality factors of commercial virgin coconut oil and its differentiation from RBD coconut oil and copra oil
(2007) *Philipp J Sci*, 136 (2), pp. 119-129.
 - Dong, Z., Gu, F., Xu, F., Wang, Q.
Comparison of four kinds of extraction techniques and kinetics of microwave-assisted extraction of vanillin from Vanilla planifolia Andrews
(2014) *Food Chem*, 149, pp. 54-61.
 - Elhag, H.E.E.A., Ajit, A., Sulaiman, A.Z.
(2019) *Optimization and kinetic modelling of total water extracts and water soluble proteins in root extracts of Eurycoma apiculata by microwave assisted extraction*,
Materials Today: Proceedings
 - Elyemni, M., Louaste, B., Nechad, I., Elkamli, T., Bouia, A., Taleb, M., Chaouch, M., Eloutassi, N.
Extraction of essential oils of Rosmarinus officinalis L. by two different methods: hydrodistillation and microwave assisted hydrodistillation
(2019) *ScientificWorldJournal*, 2019, p. 3659432.
 - Farhat, A., Ginies, C., Romdhane, M., Chemat, F.
Eco-friendly and cleaner process for isolation of essential oil using microwave energy: experimental and theoretical study
(2009) *J Chromatogr A*, 1216 (26), pp. 5077-5085.
 - Fernandes, F.A.N., Fonteles, T.V., Rodrigues, S., de Brito, E.S., Tiwari, B.K.
Ultrasound-assisted extraction of anthocyanins and phenolics from jaboticaba

(Myrciaria cauliflora) peel: kinetics and mathematical modeling

(2020) *J Food Sci Technol*, pp. 1-8.

56(7):232, –232

- Franco-Vega, A., Ramírez-Corona, N., López-Malo, A., Palou, E.
Studying microwave assisted extraction of Laurus nobilis essential oil: static and dynamic modeling
(2019) *J Food Eng*, 247, pp. 1-8.
- Fu, B.A., Chen, M.Q., Song, J.J.
Investigation on the microwave drying kinetics and pumping phenomenon of lignite spheres
(2017) *Appl Ther Eng*, 124, pp. 371-380.
- Ganzler, K., Salgó, A., Valkó, K.
Microwave extraction: a novel sample preparation method for chromatography
(1986) *J Chromatogr A*, 371, pp. 299-306.
- Göhl, B.
(1982) *Les aliments du bétail sous les tropiques*,
Roma, Italy: FAO, Division de Production et Santé Animale
- (2019) *Virgin coconut oil market outlook 2024: global opportunity and demand analysis, market forecast, 2016–2024*,
- Golmakani, M.T., Rezaei, K.
Comparison of microwave-assisted hydrodistillation with the traditional hydrodistillation method in the extraction of essential oils from Thymus vulgaris L
(2008) *Food Chem*, 109 (4), pp. 925-930.
- Golmakani, M.T., Rezaei, K.
Microwave-assisted hydrodistillation of essential oil from Zataria multiflora Boiss
(2008) *Eur J Lipid Sci Technol*, 110 (5), pp. 448-454.
- González-Rivera, J., Duce, C., Falconieri, D., Ferrari, C., Ghezzi, L., Piras, A., Tine, M.R.
Coaxial microwave assisted hydrodistillation of essential oils from five different herbs (lavender, rosemary, sage, fennel seeds and clove buds): chemical composition and thermal analysis
(2016) *Innov Food Sci Emerg Technol*, 33, pp. 308-318.
- Guillén, M.D., Cabo, N.
Infrared spectroscopy in the study of edible oils and fats
(1997) *J Sci Food Agric*, 75 (1), pp. 1-11.
- Hakimi, M.I., Ilham, Z., Kohar, R.A.A.
Enhancement of agro-industrial copra residue oil yield using microwave-assisted extraction
(2019) *Waste Biomass Valor*, 10 (9), pp. 2681-2688.
- Hu, B., Zhou, K., Liu, Y., Liu, A., Zhang, Q., Han, G., Liu, S., Zhu, D.
Optimization of microwave-assisted extraction of oil from tiger nut (Cyperus esculentus L.) and its quality evaluation
(2018) *Ind Crops Prod*, 115 (September 2017), pp. 290-297.
- Ibrahim, N.A., Zaini, M.A.A.
Microwave-assisted solvent extraction of castor oil from castor seeds
(2018) *Chin J Chem Eng*, 26 (12), pp. 2516-2522.
- Intahphuak, S., Khonsung, P., Panthong, A.
Anti-inflammatory, analgesic, and antipyretic activities of virgin coconut oil
(2010) *Pharm Biol*, 48 (2), pp. 151-157.

- Jo, Y.J., Kim, J.H.
Effective diffusivity and mass transfer coefficient during the extraction of paclitaxel from *Taxus chinensis* using methanol
(2019) *Biotechnol Bioproc E*, 24 (5), pp. 818-823.
- Kaderides, K., Papaoikonomou, L., Serafim, M., Goula, A.M.
Microwave-assisted extraction of phenolics from pomegranate peels: optimization, kinetics, and comparison with ultrasounds extraction
(2019) *Chem Eng Process - Process Intensif*, 137, pp. 1-11.
- Kadi, H., Moussaoui, R., Djadoun, S., Sharrock, P.
Microwave Assisted Extraction of olive oil pomace by acidic hexane
(2016) *Iran J Chem Chem Eng*, 35 (4), pp. 73-79.
- Krishnan, R.Y., Rajan, K.S.
Microwave assisted extraction of flavonoids from *Terminalia bellerica*: study of kinetics and thermodynamics
(2016) *Sep Purif Technol*, 157, pp. 169-178.
- Krishnan, R.Y., Rajan, K.S.
Influence of microwave irradiation on kinetics and thermodynamics of extraction of flavonoids from *Phyllanthus emblica*
(2017) *Braz J Chem Eng*, 34 (3), pp. 885-899.
- Kusuma, H.S., Mahfud, M.
The extraction of essential oils from patchouli leaves (*Pogostemon cablin* Benth) using a microwave air-hydrodistillation method as a new green technique
(2017) *RSC Adv*, 7 (3), pp. 1336-1347.
- Lee, S.-H., Kim, J.-H.
Kinetic and thermodynamic characteristics of microwave-assisted extraction for the recovery of paclitaxel from *Taxus chinensis*
(2019) *Process Biochem*, 76, pp. 187-193.
- Liu, Z., Deng, B., Li, S., Zou, Z.
Optimization of solvent-free microwave assisted extraction of essential oil from *Cinnamomum camphora* leaves
(2018) *Industrial Crops and Products*, 124, pp. 353-362.
- (2007) *Malaysian Standard Virgin coconut oil specification*,
Departments of Standards Malaysia
- Marina, A.M., Man, Y.B.C., Amin, I.
Virgin coconut oil: emerging functional food oil
(2009) *Trends Food Sci Technol*, 20 (10), pp. 481-487.
- Masyithah, Z.
Parametric study in production of virgin coconut oil by fermentation method
(2017) *Orient J Chem*, 33 (6), pp. 3069-3076.
- Mohamadi, M., Shamspur, T., Mostafavi, A.
Comparison of microwave-assisted distillation and conventional hydrodistillation in the essential oil extraction of flowers *Rosa damascena* Mill
(2013) *J Essent Oil Res*, 25 (1), pp. 55-61.
- Monica, M., Fauziah, E., Budiardjo, S.B., Suharsini, M., Sutadi, H., Indarti, I.S., Rizal, M.F.
Antifungal effectiveness of virgin coconut oil mousse against *Candida albicans* biofilm in children with early childhood caries
(2018) *JOS*, 71 (3), pp. 259-262.

- Nevin, K.G., Rajamohan, T.
Effect of topical application of virgin coconut oil on skin components and antioxidant status during dermal wound healing in young rats
(2010) *Skin Pharmacol Physiol*, 23 (6), pp. 290-297.
- Ng, Y.J., Tham, P.E., Khoo, K.S., Cheng, C.K., Chew, K.W., Show, P.L.
A comprehensive review on the techniques for coconut oil extraction and its application
(2021) *Bioprocess Biosyst Eng*, 44 (9), pp. 1807-1818.
- Ogbolu, D.O., Oni, A.A., Daini, O.A., Oloko, A.P.
In vitro antimicrobial properties of coconut oil on *Candida* species in Ibadan, Nigeria
(2007) *J Med Food*, 10 (2), pp. 384-387.
- Özcan, M.M., Al-Juhaimi, F.Y., Ahmed, I.A.M., Osman, M.A., Gasseem, M.A.
Effect of different microwave power setting on quality of chia seed oil obtained in a cold press
(2019) *Food Chem*, 278, pp. 190-196.
- Patil, D.M., Akamanchi, K.G.
Microwave assisted process intensification and kinetic modelling: extraction of camptothecin from *Nothapodytes nimmoniana* plant
(2017) *Ind Crops Prod*, 98, pp. 60-67.
- Peleg, M.
An empirical model for the prediction
(1988) *J Food Sci*, 53 (4), pp. 1216-1217.
- Pettinato, M., Casazza, A.A., Ferrari, P.F., Palombo, D., Perego, P.
Eco-sustainable recovery of antioxidants from spent coffee grounds by microwave-assisted extraction: process optimization, kinetic modeling and biological validation
(2019) *Food Bioprod Process*, 114, pp. 31-42.
- Pontoh, J.
Gas chromatographic analysis of medium chain fatty acids in coconut oil
(2016) *J Pure App Chem Res*, 5 (3), pp. 157-161.
- Putri, D.K.Y., Dewi, I.E.P., Kusuma, H.S., Mahfud, M.
Extraction of an essential oil from fresh cananga flowers (*Cananga odorata*) using solvent-free microwave method
(2019) *J Chem Technol Metall*, 54 (4), pp. 793-802.
- Razzaghi, S.E., Arabhosseini, A., Turk, M., Soubrat, T., Cendres, A., Kianmehr, M.H., Perino, S., Chemat, F.
Operational efficiencies of six microwave based extraction methods for orange peel oil
(2019) *J Food Eng*, 241, pp. 26-32.
- Rohman, A.
Infrared spectroscopy for quantitative analysis and oil parameters of olive oil and virgin coconut oil: a review
(2017) *Int J Food Prop*, 20 (7), pp. 1447-1456.
- Rohman, A., Che Man, Y.B.
Monitoring of virgin coconut oil (VCO) adulteration with palm oil using Fourier transform infrared spectroscopy
(2009) *J Food Lipids*, 16 (4), pp. 618-628.
- Rohman, A., Che Man, Y.B., Ismail, A., Hashim, P.
Monitoring the oxidative stability of virgin coconut oil during oven test using

chemical indexes and FTIR spectroscopy

(2011) *Int Food Res J*, 18 (1), pp. 303-310.

- Santaren, I.D., Watkins, S.M., Liese, A.D., Wagenknecht, L.E., Rewers, M.J., Haffner, S.M., Lorenzo, C., Hanley, A.J.
Serum pentadecanoic acid (15: 0), a short-term marker of dairy food intake, is inversely associated with incident type 2 diabetes and its underlying disorders
(2014) *Am J Clin Nutr*, 100 (6), pp. 1532-1540.
- (2017) *Choosing the best design for process optimization. StatEase*,
- Shukla, H.S., Pratap, A.
Comparative studies between conventional and microwave assisted extraction for rice bran oil
(2017) *J Oleo Sci*, 66 (9), pp. 973-979.
- Simha, P., Mathew, M., Ganesapillai, M.
Empirical modeling of drying kinetics and microwave assisted extraction of bioactive compounds from *Adathoda vasica* and *Cymbopogon citratus*
(2016) *Alex Eng J*, 55 (1), pp. 141-150.
- Smith, S.A., King, R.E., Min, D.B.
Oxidative and thermal stabilities of genetically modified high oleic sunflower oil
(2007) *Food Chem*, 102 (4), pp. 1208-1213.
- Srivastava, Y., Semwal, A.D.
A study on monitoring of frying performance and oxidative stability of virgin coconut oil (VCO) during continuous/prolonged deep fat frying process using chemical and FTIR spectroscopy
(2015) *J Food Sci Technol*, 52 (2), pp. 984-991.
- Standard, C.R.
(2016), CARICOM Regional Standard DCRS 23: 2016 specification for coconut oil (Revised July 2016)
- Sulaiman, S., Abdul Aziz, .R., Kheireddine Aroua, M.
Optimization and modeling of extraction of solid coconut waste oil
(2013) *J Food Eng*, 114 (2), pp. 228-234.
- Taban, A., Saharkhiz, M.J., Niakousari, M.
Sweet bay (*Laurus nobilis* L.) essential oil and its chemical composition, antioxidant activity and leaf micromorphology under different extraction methods
(2018) *Sustainable Chem Pharm*, 9 (February), pp. 12-18.
- Taghvaei, M., Jafari, S.M., Assadpoor, E., Nowrouzieh, S., Alishah, O.
Optimization of microwave-assisted extraction of cottonseed oil and evaluation of its oxidative stability and physicochemical properties
(2014) *Food Chem*, 160, pp. 90-97.
- Tamborrino, A., Romaniello, R., Caponio, F., Squeo, G., Leone, A.
Combined industrial olive oil extraction plant using ultrasounds, microwave, and heat exchange: impact on olive oil quality and yield
(2019) *J Food Eng*, 245, pp. 124-130.
- Uquiche, E., Jeréz, M., Ortíz, J.
Effect of pretreatment with microwaves on mechanical extraction yield and quality of vegetable oil from Chilean hazelnuts (*Gevuina avellana* Mol)
(2008) *Innovative Food Sci Emerg Technol*, 9 (4), pp. 495-500.
- Winarsi, H., Purwanto, A.
Virgin coconut oil (VCO) enriched with Zn as immunostimulator for vaginal

candidiasis patient

(2008) *HAYATI J Biosci*, 15 (4), pp. 135-139.

- Yoo, K.-W., Kim, J.-H.
Kinetics and mechanism of ultrasound-assisted extraction of paclitaxel from *Taxus chinensis*
(2018) *Biotechnol Bioproc E*, 23 (5), pp. 532-540.
- Zhao, P., Liu, C., Qu, W., He, Z., Gao, J., Jia, L., Ji, S., Ruan, R.
Effect of temperature and microwave power levels on microwave drying kinetics of zhaotong lignite
(2019) *Processes*, 7 (2), p. 74.
- Zhong, J., Wang, Y., Yang, R., Liu, X., Yang, Q., Qin, X.
The application of ultrasound and microwave to increase oil extraction from *Moringa oleifera* seeds
(2018) *Ind Crops Prod*, 120, pp. 1-10.
- Zicker, M.C., Craig, A.P., de Oliveira Ramiro, D., Franca, A.S., Labanca, R.A., Ferreira, A.V.M.
Quantitative analysis of acidity level in virgin coconut oils by Fourier transform infrared spectroscopy and chemometrics
(2016) *Eur J Lipid Sci Technol*, 118 (9), pp. 1350-1357.

Correspondence Address

Sulaiman S.; Department of Biotechnology Engineering, Selangor, Malaysia; email: sarina@iium.edu.my

Publisher: Taylor and Francis Ltd.

ISSN: 00986445

CODEN: CEGCA

Language of Original Document: English

Abbreviated Source Title: Chem. Eng. Commun.

2-s2.0-85126433576

Document Type: Article

Publication Stage: Article in Press

Source: Scopus

ELSEVIER

Copyright © 2022 Elsevier B.V. All rights reserved. Scopus® is a registered trademark of Elsevier B.V.

 RELX Group™